



**novalca**

# NOVABLEND® PC/ABS T45

**PC/ABS compound,  
non reinforced grade**

**T45: general purpose grade, very good balance between mold-ability, mechanical properties and aesthetic - For injection molding.**

RECOMMENDED PROCESSING PARAMETERS FOR INJECTION MOLDING					
DRYING CONDITIONS	BARREL TEMPERATURE		MOULD TEMPERATURE		
90°C x 3 ÷ 4 hours Maximum moisture content after drying ≤ 0.02%	240 ÷ 270 °C Standard melt temperature: 260°C		70 ÷ 90 °C		
PACKAGING					
25 Kg Bags, 1000 Kg Octabins, 750 Kg Boxes					

PROPERTIES	METHOD		UNIT	TYPICAL VALUES
<b>PHYSICAL</b>				
Density	ASTM D792	ISO 1183	gr/cm <sup>3</sup>	<b>1.11</b>
Humidity Absorption (equilibrium, in air, +23°C – 50% RH)	INTERNAL METHOD		%	<b>0.20</b>
Mould Shrinkage	INTERNAL METHOD		%	<b>0.4 ÷ 0.7</b>
Melt Flow Index MFI (260 °C - 5 Kg)	ASTM D1238	ISO 1133	g/10'	<b>25</b>
<b>MECHANICAL</b>				
Tensile strength: stress at yield	ASTM D638	ISO 527-1,-2	MPa	<b>45</b>
strain at break	ASTM D638	ISO 527-1,-2	%	<b>≥ 40</b>
Flexural modulus	ASTM D790	ISO 178	MPa	<b>2200</b>
IZOD notched impact strength, at 23 °C Specimen dimensions 62.5 mm x 12.7 mm x 3.2 mm	ASTM D256	-	J/m	<b>420</b>
<b>THERMAL</b>				
VICAT softening temperature at 49 N-120 °C/h	ASTM D1525/B	ISO 306/B	°C	<b>114</b>
<b>ELECTRICAL</b>				
Surface resistivity	ASTM D257	IEC 60093	Ohm	<b>1E17</b>
Dielectric strength – at 1 mm	ASTM D149	IEC 60243-1	KV/mm	<b>40</b>
Dielectric constant at 10 <sup>6</sup> Hz	ASTM D150	IEC 60250	-	<b>3.0</b>
Dissipation factor -10 <sup>6</sup> Hz	ASTM D150	IEC 60250	-	<b>0.009</b>
Comparative tracking index (solution A, CTI)	VDE 0303-P1	IEC 60112	V	<b>250</b>
<b>FLAMMABILITY</b>				
Flammability UL94 (thickness 3.2 mm)	UL 94		Class	<b>HB</b>
Flammability UL94 (thickness 1.6 mm)	UL 94		Class	<b>HB</b>
Burning rate FMVSS302 (thickness 2.2/ 3.2 mm)	ISO 3795		Mm/min	<b>Passed</b>

Our technical data are provided for guidance purpose only and are based on average values. The data are not meant to be used for specification or warranted purposes. Values may be affected by the design of the mold/die, the processing conditions and coloring/pigmentation of the product. Unless specified to the contrary, the data have been established on standardized test specimens at room temperature. All technical information is subject to continuous update, so the customer shall always ensure that the latest release of technical information is at his own disposal. It is the customer's responsibility to inspect and test our products in order to determine to his own satisfaction whether they are suitable for his intended uses and applications or used in conjunction with third-party materials. Unless specifically stated with reference to the specific color code, the products mentioned herein are not suitable for applications in the pharmaceutical, medical, dental and toys sectors, in contact with foodstuff or for potable water transportation.

Updating: January 2025

Printing date: 17 December 2025